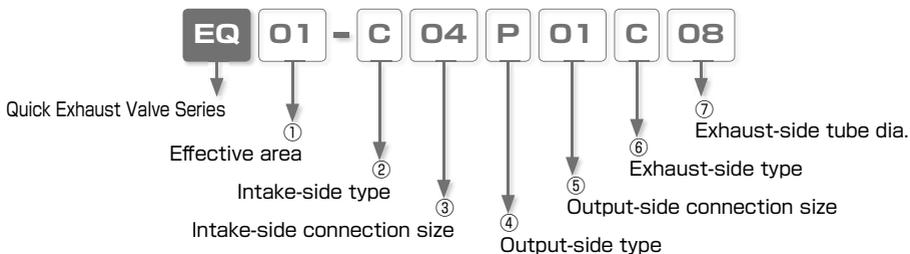




## Push-In Fitting Type Quick Exhaust Valve Quick Exhaust Valve Series

- *Suitable for High-Speed Cylinder.*
- *Standard Quick Exhaust Valve Series is equipped with Silencer. Re-adjustment of exhaust flow is not necessary when replacing silencer element.*

### Standard type Model Designation (Example)



#### ① Effective area

Code	01	02	03
Effective area	8mm <sup>2</sup>	16mm <sup>2</sup>	30mm <sup>2</sup>

#### ② Intake-side type

C : Push-In Fitting

P : Taper pipe thread

#### ③ Intake-side connection size

Code	Tube dia. (mm)					Taper pipe thread size			
	04	06	08	10	12	01	02	03	04
Size	ø4	ø6	ø8	ø10	ø12	R1/8	R1/4	R3/8	R1/2

#### ④ Output-side type

C : Push-In Fitting

P : Taper pipe thread

#### ⑤ Output-side connection size

Code	Tube dia. (mm)					Taper pipe thread size			
	04	06	08	10	12	01	02	03	04
Size	ø4	ø6	ø8	ø10	ø12	R1/8	R1/4	R3/8	R1/2

#### ⑥ Exhaust-side type

C : Push-In Fitting

E : Exhaust needle

#### ⑦ Exhaust-side tube dia. (Exhaust-side type: Push-In Fitting only)

Code	08	10	12
Size (mm)	ø8	ø10	ø12

## Mini type Model Designation (Example)



Quick Exhaust Valve Series

① Type

② Tube dia.

### ① Type

Code	Type	Code	Type	Code	Type
U	Union Straight Open-Air Exhaust	Y	Union Straight Pipe Exhaust	E	Union Straight Needle Silencer Exhaust

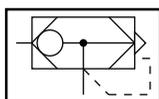
### ② Tube dia.

Code	4	6
Size (mm)	ø4	ø6

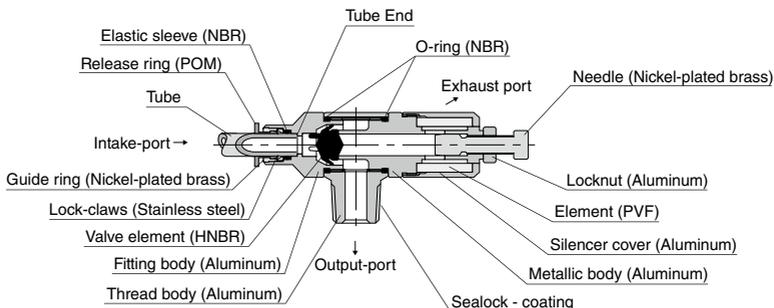
## Specifications

Fluid medium	Air
Operating pressure range	0.1 ~ 0.7MPa
Proof pressure	1.35MPa
Operating temp. range	5~60°C (No freezing in pipings)
Min. cracking pressure	0.05MPa

## Construction (Intake-side type: Push-In Fitting, Output-side type: Thread, Exhaust-side type: Exhaust needle)



Symbol



Before using PISCO products, be sure to read "Safety Instructions" and "Safety Instruction Manual" on page 23 to 27 and "Common Safety Instructions for Controllers" on page 367 to 368.

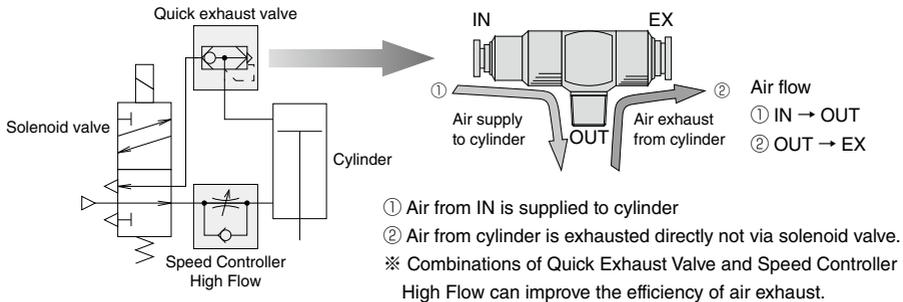
#### Warning

1. When controlling the speed of actuators with exhaust needle type, slowly release the air by adjusting the needle from a fully closed state. In case the needle is opened, actuator can move suddenly. As for other Quick Exhaust Valve except exhaust needle type, make sure to confirm the safety before operation.
2. Do not swing or rotate resin body of the products by force. It may damage to the products and cause a fluid leakage.

#### Caution

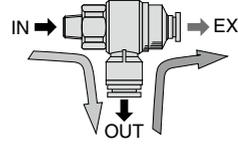
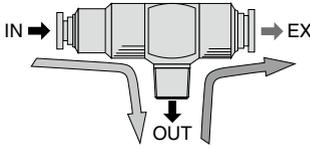
1. The clogging of silencer element increases exhaust-resistance. There is a possibility that it causes the system performance decline.
2. Make sure to provide a differential pressure when Quick Exhaust Valve is used as a shuttle valve. It can cause a malfunction without the differential pressure. Do not use EQY type as a shuttle valve.
3. When replacing a silencer element, make sure to place the silencer cover over the element and tighten the cover by hand firmly. There is no replacement of the element for mini type of Quick Exhaust Valve.
4. Use a proper tool to tighten a hexagonal-column or square part of Quick Exhaust Valve. Refer to "2. Instructions for Installing Controllers" in "Common Safety Instructions for Controllers".
5. Adjust the tube direction while tightening thread within the tightening torque limits, since some PISCO products are not rotatable after the installation.

### Control direction (Example)



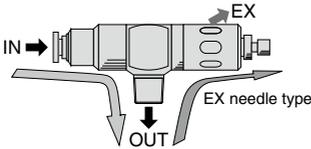
## Standard Size List

### Standard type



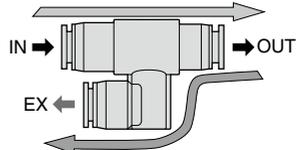
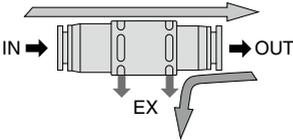
Type	Page	IN tube dia.	OUT thread size				EX tube dia.
			R1/8	R1/4	R3/8	R1/2	
EQE IN & EX port: Fitting OUT port: Thread (Tube exhaust)	P.489	4	●				8
		6	●				10
		8	●	●			10
		10		●	●	●	12
		12		●		●	12

Type	Page	IN tube dia.	OUT thread size				EX tube dia.
			6	8	10	12	
EQE OUT & EX port: Fitting IN port: Thread (Tube exhaust)	P.489	R1/8	●				8
		R1/4	●	●			10
		R3/8			●	●	12
		R1/2			●	●	12



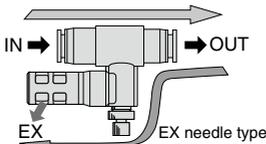
Type	Page	IN tube dia.	OUT thread size			
			R1/8	R1/4	R3/8	R1/2
EQE IN port: Fitting OUT port: Thread EX needle type (Open-air exhaust)	P.490	4	●			
		6	●	●		
		8	●	●		
		10		●	●	●
		12		●	●	●

### Mini type



Type	Page	Tube dia.	
		4	6
EQU Union Straight Open-Air Exhaust	P.491	●	●

Type	Page	Tube dia.	
		4	6
EQY Union Straight Tube Exhaust	P.491	●	●



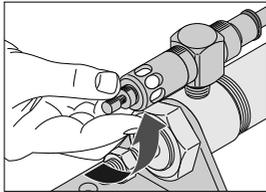
Type	Page	Tube dia.	
		4	6
EQE Union Straight Needle Silencer Exhaust	P.492	●	●

### How to adjust the speed (Exhaust needle type only)

#### 1. Speed adjustment of actuators

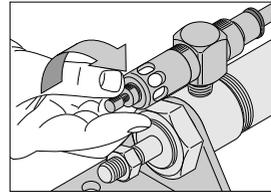
##### ① Increasing speed

Turn the needle in the counterclockwise direction from a fully closed state. The more the needle is opened, the faster the actuator moves. Make sure to tighten the locknut at the desired speed. The speed setting can be changed without tightening the locknut.



##### ② Reducing speed

Turn the needle in the clockwise direction when the speed is too fast. Make sure to tighten the locknut at the desired speed. The speed setting can be changed without tightening the locknut.

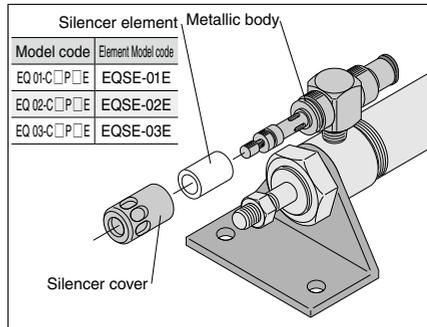


### How to replace silencer element

#### 1. Replacement of silencer element

- ① Remove the silencer cover by loosening it in the counterclockwise direction.
- ② Remove the silencer element.
- ③ Attach a new silencer element to the metallic body up to the end.
- ④ Place the silencer cover over the element and tighten the cover in the clockwise direction.

※ Make sure to stop air supply before replacing silencer element. No need to readjust the needle after the replacement of silencer element.



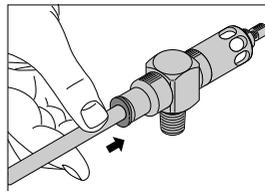
## How to insert and disconnect

### 1. How to insert and disconnect tubes

#### ① Tube insertion

Insert a tube into Push-In Fitting up to the tube end. Lock-claws bite the tube and fix it automatically, then the elastic sleeve seals around the tube.

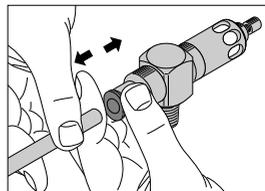
Refer to "2. Instructions for Tube Insertion" under "Common Safety Instructions for Fittings" .



#### ② Tube disconnection

The tube is disconnected by pushing release-ring to release Lock-claws.

Make sure to stop air supply before the tube disconnection.

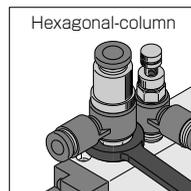


### 2. How to tighten thread

#### ① Tightening thread

Use a spanner to tighten a hexagonal-column or square part of the product.

Refer to "Table: Recommended tightening torque" under "2. Instructions for Installing Controllers" in "Common Safety Instructions for Controllers" .



## Applicable Tube and Related Products

Polyurethane Tube.....P.596

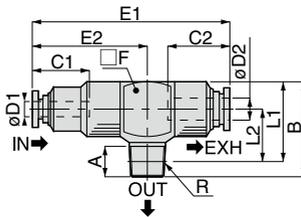
Nylon Tube.....P.608

### Standard type

### EQ IN & EX port: Fitting OUT port: Thread (Tube exhaust)



RoHS compliant



Unit : mm

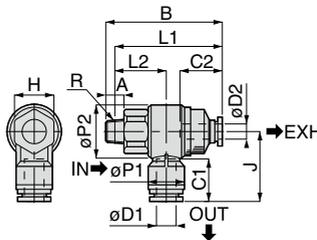
Model code	Tube O.D. øD1	Tube O.D. øD2	R	A	B	L1	L2	Tube end C1	Tube end C2	E1	E2	F	Effective area(mm <sup>2</sup> )		Weight (g)	CAD file name		
													IN→OUT	OUT→EX				
EQ01-C04P01C08	4	8	1/8	8	25.5	21.5	14	10.9	18.2	46.5	23.8	15	4	9	19	CRE-001		
EQ01-C06P01C08	6							11.7		46.8	24.1		6					
EQ02-C06P01C10	6	10	1/8	8	29	25	16	11.7	20.7	54.4	28.1	18	9	16	27			
EQ02-C06P02C10													11		31		29	29
EQ02-C08P01C10													8		1/8		8	29
EQ02-C08P02C10	11	31	33															
EQ03-C10P02C12	10	12	1/4	11	40.5	34.5	22	20.7	74.6	42.8	25	24	34	69				
EQ03-C10P03C12			3/8	12		34.2	21.7					20.7	25	35	72			
EQ03-C10P04C12	10	12	1/2	15	42.5	34.3	21.8	23.3	76.2	44.4	25	27	37	77				
EQ03-C12P02C12			12	1/4	11	40.5	34.5					22	25	34	73			
EQ03-C12P03C12																3/8	12	34.2
EQ03-C12P04C12			1/2	15	42.5	34.3	21.8					28	37	80				

※. "L1" and "L2" are reference values for height dimensions after tightening taper thread.

### EQ OUT & EX port : Fitting IN port: Thread (Tube exhaust)



RoHS compliant



Unit : mm

Model code	Tube O.D. øD1	Tube O.D. øD2	R	A	B	L1	L2	øP1	øP2	Tube end C1	Tube end C2	J	Hex. H	Effective area(mm <sup>2</sup> )		Weight (g)	CAD file name	
														IN→OUT	OUT→EX			
EQ01-P01C06C08	6	8	1/8	8	43.2	39.2	14.9	12.4	18.4	17	18.2	25.5	14	5.5	6.5	22	CRE-002	
EQ02-P01C06C10	6	10	1/8	8	50.3	46.3	18.8	14.4	22	17	20.7	29	17	8	9	33		
EQ02-P01C08C10	8									18.1		28.9		10	12			
EQ02-P02C06C10	6									17		29		8	9			
EQ02-P02C08C10	8	1/4	11	53.3	47.3	19.7	18.1	28.9	10	12	35							
EQ03-P03C10C12	10	12	3/8	12	64.2	57.9						22.5	17.6	20.2	23.3	33.6		22
EQ03-P03C12C12	12				64.3	58	24.2	21	23.4	36.4	22	27	78					
EQ03-P04C10C12	10				1/2	15	67.2	59	23.6	17.6	20.2	33.6	21	24		81		
EQ03-P04C12C12	12						67.3	59.1	25.3	21	23.4	36.4	23	27		84		

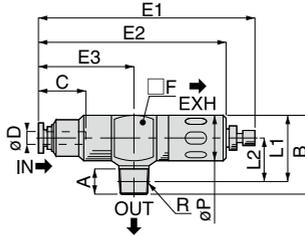
※. "L1" and "L2" are reference values for height dimensions after tightening taper thread.

EQ

IN port: Fitting OUT port: Thread  
Needle silencer exhaust (Silencer exhaust)



RoHS compliant



Unit : mm

Model code	Tube O.D. øD	R	A	B	L1	L2	øP	Tube end C	E1		E2	E3	□ F	Effective area(mm <sup>2</sup> )		Weight (g)	CAD file name		
									max.	min.				IN→OUT	OUT→EX				
EQ01-C04P01E	4	1/8	8	25.5	21.5	14	15	10.9	66.7	61.8	54.3	23.8	15	4	8	23	CRE-003		
EQ01-C06P01E	6	1/8	8	25.5	21.5	14	15	11.7	67	62.1	54.6	24.1	15	6	8	23			
EQ02-C06P01E				29	25	16	18		77.4	71.6	63.1	28.1	18	9	15	35			
EQ02-C06P02E	8	1/4	11	31	25	16	18	18.2	82.7	76.9	68.4	33.4	18	12	15	37			
EQ02-C08P01E			8	29												39			
EQ02-C08P02E	10	1/4	11	40.5	34.5	22	25	20.7	112.7	105.3	95.8	42.8	25	24	31	41			
EQ03-C10P02E			34.2		21.7	97													
EQ03-C10P03E	12	3/8	12	40.5	34.2	21.7	25	23.3	114.3	106.9	97.4	44.4	25	25	31	98			
EQ03-C10P04E			15		42.5	34.3										21.8		27	34
EQ03-C12P02E	12	3/8	12	40.5	34.5	22	25	23.3	114.3	106.9	97.4	44.4	25	25	31	99			
EQ03-C12P03E			12		34.2	21.7										26		31	102
EQ03-C12P04E			15		42.5	34.3										21.8		28	34

※. "L1" and "L2" are reference values for height dimensions after tightening taper thread.

CONTROLLER VALVE TUBE

MAKE-TO-ORDER PRODUCTS

490

Quick Exhaust Valve Series  
Exhaust Valve Series  
Pilot orifice Series  
Pressure Control Series  
Pressure Gauge Series  
Check Valve Series  
Silencer Series



Characteristic chart page



3D CAD data is available at PISCO website.



CAD data is available at PISCO website.

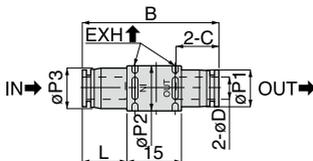
### Mini type

FITTING  
CONTROLLER

## EQU Mini Union Straight Open-Air Exhaust



RoHS compliant



Unit : mm

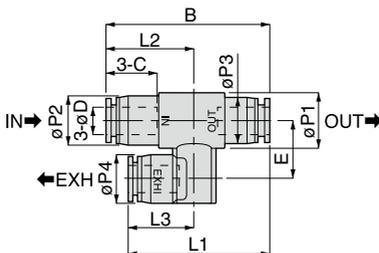
Model code	Tube O.D. øD	B	L	øP1	øP2	øP3	Tube end C	Effective area(mm <sup>2</sup> )		Weight (g)	CAD file name
								IN→OUT	OUT→EX		
EQU-4	4	34.6	11	8.4	10	9	11	1.8	1.8	3.3	EQU-4
EQU-6	6	37	12	10.4	12	11	11.6	4	4	4.9	EQU-6

491

## EQY Union Straight Tube Exhaust



RoHS compliant



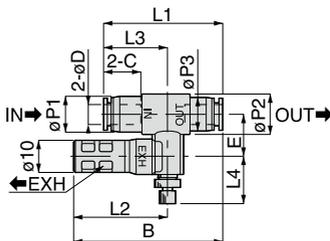
Unit : mm

Model code	Tube O.D. øD	B	L1	L2	L3	øP1	øP2	øP3	øP4	Tube end C	E	Effective area(mm <sup>2</sup> )		Weight (g)	CAD file name
												IN→OUT	OUT→EX		
EQY-4	4	34.6	29.9	18.5	13.8	10	9	8.4	9	11	11	1.8	1.8	5.2	EQY-4
EQY-6	6	37	32	20	15	12	11	10.4	11	11.6	13	4	4	7.6	EQY-6



# Union Straight Needle Silencer Exhaust

RoHS compliant



Unit : mm

Model code	Tube O.D. $\phi D$	B	L1	L2	L3	L4		$\phi P1$	$\phi P2$	$\phi P3$	Tube end C	E	Effective area(mm <sup>2</sup> )		Weight (g)	CAD file name
						max.	min.						IN→OUT	OUT→EX		
EQE-4	4	44.7	34.6	28.6	18.5	17.4	13.5	9	10	8.4	11	11	1.8	1.7	8.3	EQE-4
EQE-6	6	46.4	37	29.4	20	19	14	11	12	10.4	11.6	13	4	3.2	12	EQE-6

CONTROLLER  
VALVE  
TUBE

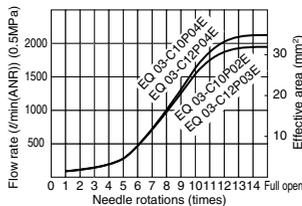
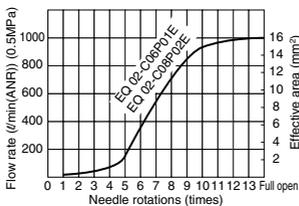
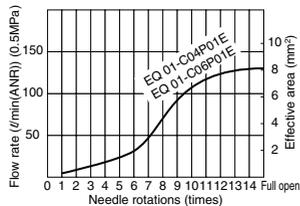
MAKE-TO-ORDER  
PRODUCTS

Quick Exhaust  
Valve Series  
Exhaust  
Valve Series  
Fixed orifice  
Series  
Pressure Control  
Series  
Pressure Relief  
Series  
Pressure Gauge  
Series  
Check Valve  
Series  
Silencer  
Series

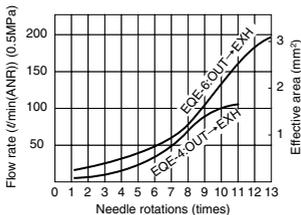
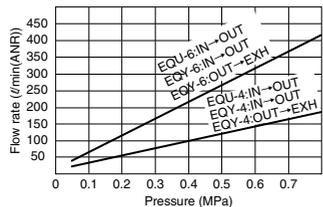


### Flow characteristic

#### Standard type



#### Mini type





# SAFETY Instructions

This safety instructions aim to prevent personal injury and damage to properties by requiring proper use of PISCO products.

Be certain to follow ISO 4414 and JIS B 8370

ISO 4414 : Pneumatic fluid power...Recommendations for the application of equipment to transmission and control systems.

JIS B 8370 : General rules and safety requirements for systems and their components.

This safety instructions is classified into "Danger", "Warning" and "Caution" depending on the degree of danger or damages caused by improper use of PISCO products.



**Danger**

Hazardous conditions. It can cause death or serious personal injury.



**Warning**

Hazardous conditions depending on usages. Improper use of PISCO products can cause death or serious personal injury.



**Caution**

Hazardous conditions depending on usages. Improper use of PISCO products can cause personal injury or damages to properties.



## Warning

### 1. Selection of pneumatic products

- ① A user who is a pneumatic system designer or has sufficient experience and technical expertise should select PISCO products.
- ② Due to wide variety of operating conditions and applications for PISCO products, carry out the analysis and evaluation on PISCO products. The pneumatic system designer is solely responsible for assuring that the user's requirements are met and that the application presents no health or safety hazards. All designers are required to fully understand the specifications of PISCO products and constitute all systems based on the latest catalog or information, considering any malfunctions.

### 2. Handle the pneumatic equipment with enough knowledge and experience

- ① Improper use of compressed air is dangerous. Assembly, operation and maintenance of machines using pneumatic equipment should be conducted by a person with enough knowledge and experience.

### 3. Do not operate machine / equipment or remove pneumatic equipment until safety is confirmed.

- ① Make sure that preventive measures against falling work-pieces or sudden movements of machine are completed before inspection or maintenance of these machine.
- ② Make sure the above preventive measures are completed. A compressed air supply and the power supply to the machine must be off, and also the compressed air in the systems must be exhausted.
- ③ Restart the machines with care after ensuring to take all preventive measures against sudden movements.

## Disclaimer

1. PISCO does not take any responsibility for any incidental or indirect loss, such as production line stop, interruption of business, loss of benefits, personal injury, etc., caused by any failure on use or application of PISCO products.
2. PISCO does not take any responsibility for any loss caused by natural disasters, fires not related to PISCO products, acts by third parties, and intentional or accidental damages of PISCO products due to incorrect usage.
3. PISCO does not take any responsibility for any loss caused by improper usage of PISCO products such as exceeding the specification limit or not following the usage the published instructions and catalog allow.
4. PISCO does not take any responsibility for any loss caused by remodeling of PISCO products, or by combinational use with non-PISCO products and other software systems.
5. The damages caused by the defect of Pisco products shall be covered but limited to the full amount of the PISCO products paid by the customer.



# SAFETY INSTRUCTION MANUAL

PISCO products are designed and manufactured for use in general industrial machines. Be sure to read and follow the instructions below.

## Danger

1. Do not use PISCO products for the following applications.
  - ① Equipment used for maintaining / handling human life and body.
  - ② Equipment used for moving / transporting human.
  - ③ Equipment specifically used for safety purposes.

## Warning

1. Do not use PISCO products under the following conditions.
  - ① Beyond the specifications or conditions stated in the catalog, or the instructions.
  - ② Under the direct sunlight or outdoors.
  - ③ Excessive vibrations and impacts.
  - ④ Exposure / adhere to corrosive gas, inflammable gas, chemicals, seawater, water and vapor. \*
    - \* Some products can be used under the condition above(④), refer to the details of specification and condition of each product.
2. Do not disassemble or modify PISCO products, which affect the performance, function, and basic structure of the product.
3. Turn off the power supply, stop the air supply to PISCO products, and make sure there is no residual air pressure in the pipes before maintenance and inspection.
4. Do not touch the release-ring of push-in fitting when there is a working pressure. The lock may be released by the physical contact, and tube may fly out or slip out.
5. Frequent switchover of compressed air may generate heat, and there is a risk of causing burn injury.
6. Avoid any load on PISCO products, such as a tensile strength, twisting and bending. Otherwise, there is a risk of causing damage to the products.
7. As for applications where threads or tubes swing / rotate, use Rotary Joints, High Rotary Joints or Multi-Circuit Rotary Block only. The other PISCO products can be damaged in these applications.
8. Use only Die Temperature Control Fitting Series, Tube Fitting Stainless SUS316 Series, Tube Fitting Stainless SUS316 Compression Fitting Series or Tube Fitting Brass Series under the condition of over 60°C (140° F) water or thermal oil. Other PISCO products can be damaged by heat and hydrolysis under the condition above.
9. As for the condition required to dissipate static electricity or provide an antistatic performance, use EG series fitting and antistatic products only, and do not use other PISCO products. There is a risk that static electricity can cause system defects or failures.
10. Use only Fittings with a characteristic of spatter-proof such as Anti-spatter or Brass series in a place where flame and weld spatter is produced. There is a risk of causing fire by sparks.
11. Turn off the power supply to PISCO products, and make sure there is no residual air pressure in the pipes and equipment before maintenance. Follow the instructions below in order to ensure safety.
  - ① Make sure the safety of all systems related to PISCO products before maintenance.
  - ② Restart of operation after maintenance shall be proceeded with care after ensuring safety of the system by preventive measures against unexpected movements of machines and devices where pneumatic equipment is used.
  - ③ Keep enough space for maintenance when designing a circuit.
12. Take safety measures such as providing a protection cover if there is a risk of causing damages or fires on machine / facilities by a fluid leakage.

## ⚠ Caution

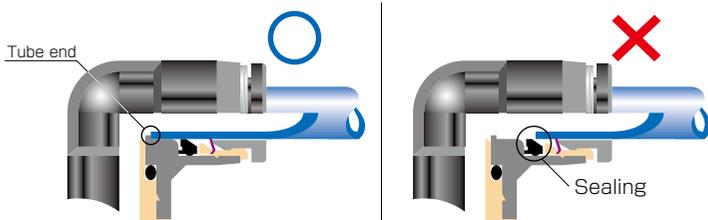
1. Remove dusts or drain before piping. They may get into the peripheral machine / facilities and cause malfunction.
2. When inserting an ultra-soft tube into push-in fitting, make sure to place an Insert Ring into the tube edge. There is a risk of causing the escape of tube and a fluid leakage without using an Insert Ring.
3. The product incorporating NBR as seal rubber material has a risk of malfunction caused by ozone crack. Ozone exists in high concentrations in static elimination air, clean-room, and near the high-voltage motors, etc. As a countermeasure, material change from NBR to HNBR or FKM is necessary. Consult with PISCO for more information.
4. Special option "Oil-free" products may cause a very small amount of a fluid leakage. When a fluid medium is liquid or the products are required to be used in harsh environments, contact us for further information.
5. In case of using non-PISCO brand tubes, make sure the tolerance of the outer tube diameter is within the limits of Table 1.

● Table 1. Tube O.D. Tolerance

mm size	Nylon tube	Polyurethane tube	inch size	Nylon tube	Polyurethane tube
ø1.8mm	—	± 0.05mm	ø1/8	± 0.1mm	± 0.15mm
ø3mm	—	± 0.15mm	ø5/32	± 0.1mm	± 0.15mm
ø4mm	± 0.1mm	± 0.15mm	ø3/16	± 0.1mm	± 0.15mm
ø6mm	± 0.1mm	± 0.15mm	ø1/4	± 0.1mm	± 0.15mm
ø8mm	± 0.1mm	± 0.15mm	ø5/16	± 0.1mm	± 0.15mm
ø10mm	± 0.1mm	± 0.15mm	ø3/8	± 0.1mm	± 0.15mm
ø12mm	± 0.1mm	± 0.15mm	ø1/2	± 0.1mm	± 0.15mm
ø16mm	± 0.1mm	± 0.15mm	ø5/8	± 0.1mm	± 0.15mm

### 6. Instructions for Tube Insertion

- ① Make sure that the cut end surface of the tube is at right angle without a scratch on the surface and deformations.
- ② When inserting a tube, the tube needs to be inserted fully into the push-in fitting until the tubing edge touches the tube end of the fitting as shown in the figure below. Otherwise, there is a risk of leakage.



Tube is not fully inserted up to tube end.

- ③ After inserting the tube, make sure it is inserted properly and not to be disconnected by pulling it moderately.
- ※ When inserting tubes, Lock-claws may be hardly visible in the hole, observed from the front face of the release-ring. But it does not mean the tube will surely escape. Major causes of the tube escape are the followings;
- ① Shear drop of the lock-claws edge
  - ② The problem of tube diameter (usually small)
- Therefore, follow the above instructions from ① to ③, even lock-claws is hardly visible.

7. Instructions for Tube Disconnection

- ① Make sure there is no air pressure inside of the tube, before disconnecting it.
- ② Push the release-ring of the push-in fitting evenly and deeply enough to pull out the tube toward oneself. By insufficient pushing of the release-ring, the tube may not be pulled out or damaged by scratch, and tube shavings may remain inside of the fitting, which may cause the leakage later.

8. Instructions for Installing a fitting

- ① When installing a fitting, use proper tools to tighten a hexagonal-column or an inner hexagonal socket. When inserting a hex key into the inner hexagonal socket of the fitting, be careful so that the tool does not touch lock-claws. The deformation of lock-claws may result in a poor performance of systems or an escape of the tube.
- ② Refer to Table 2 which shows the recommended tightening torque. Do not exceed these limits to tighten a thread. Excessive tightening may break the thread part or deform the gasket and cause a fluid leakage. Tightening thread with tightening torque lower than these limits may cause a loosened thread or a fluid leakage.
- ③ Adjust the tube direction while tightening thread within these limits, since some PISCO products are not rotatable after the installation.

● Table 2: Recommended tightening torque / Sealock color / Gasket materials

Thread type	Thread size	Tightening torque	Sealock color	Gasket materials
Metric thread	M3 × 0.5	0.7N·m	—	SUS304 NBR
	M5 × 0.8	1.0 ~ 1.5N·m		
	M6 × 1	2 ~ 2.7N·m		
	M3 × 0.5	0.5 ~ 0.6N·m		POM
	M5 × 0.8	1 ~ 1.5N·m		
	M6 × 0.75	0.8 ~ 1N·m		
Taper pipe thread	M8 × 0.75	1 ~ 2N·m	White	—
	R1/8	7 ~ 9N·m		
	R1/4	12 ~ 14N·m		
	R3/8	22 ~ 24N·m		
Unified thread	R1/2	28 ~ 30N·m	—	SUS304, NBR
	No.10-32UNF	1.0 ~ 1.5N·m		
National pipe thread taper	1/16-27NPT	7 ~ 9N·m	White	—
	1/8-27NPT	7 ~ 9N·m		
	1/4-18NPT	12 ~ 14N·m		
	3/8-18NPT	22 ~ 24N·m		
	1/2-14NPT	28 ~ 30N·m		

※ These values may differ for some products. Refer to each specification as well.

9. Instructions for removing a fitting

- ① When removing a fitting, use proper tools to loosen a hexagonal-column or an inner hex bolt.
- ② Remove the sealant stuck on the mating equipment. The remained sealant may get into the peripheral equipment and cause malfunctions.

10. Arrange piping avoiding any load on fittings and tubes such as twist, tensile, moment load, shaking and physical impact. These may cause damages to fittings, tube deformations, bursting and the escape of tubes.

## Common Safety Instructions for Controllers

Before selecting or using PISCO products, read the following instructions. Read the detailed instructions for individual series as well as the instructions below.

### Warning

1. Some products have an air direction to control. Make sure to distinguish the direction by marking on the products. Installing the product with the wrong direction may cause personal injury or property damage.
2. Avoid any load on PISCO products such as a tensile strength, twisting, bending, dropping and excessive impacts. These may cause damage to the products.
3. Locknut needs to be tightened by hand. Do not use any tool. Using tools to tighten the locknut may cause damage to the products. Also, inadequate tightening may loosen the locknut and the initial setting can be changed.
4. Use clean air to supply. Dusts and sludge may result in the change of the initial setting.

## ⚠ Caution

1. Refer to “Common Safety Instructions for Fittings” for the safety instructions for fitting part.
2. Instructions for Installing Controllers
  - ① Use proper tools to tighten a hexagonal-column or a knurling, when installing the controller.
  - ② Refer to the following table which shows the recommended tightening torque to tighten thread. Excessive tightening may break the thread part or deform the gasket to cause a fluid leakage. Tightening thread with the tightening torque lower than these limits may cause a loosened thread or a fluid leakage.

● Table: Recommended tightening torque (hexagonal-column)

Thread type	Thread size	Tightening torque
Metric thread	M3 × 0.5	0.7Nm
	M5 × 0.8	1 ~ 1.5Nm
	M6 × 1	2 ~ 2.7Nm
Taper pipe thread	R1/8	7 ~ 9Nm
	R1/4	12 ~ 14Nm
	R3/8	22 ~ 24Nm
	R1/2	28 ~ 30Nm
Unified thread	No.10-32UNF	1.5 ~ 1.9Nm
National pipe thread taper	1/16-28NPT	7 ~ 9Nm
	1/8-27NPT	7 ~ 9Nm
	1/4-18NPT	12 ~ 14Nm
	3/8-18NPT	22 ~ 24Nm
	1/2-14NPT	28 ~ 30Nm
Parallel pipe thread	G3/8	After hand tightening 1/2~1 turns
	G1/2	

(knurling)

Thread type	Thread size	Tightening torque
Metric thread	M5 × 0.8	1/6 turns after hand tightening
	M6 × 1	
	M10 × 1	
Parallel pipe thread	G3/8	1/2~1 turns after hand tightening
	G1/2	

### 3. Instructions for removing Controller

- ① When removing controllers, use proper tools to loosen a hexagonal-column or a knurling.
- ② Remove the sealant stuck on the mating equipment. The remained sealant may get into the peripheral equipment and cause malfunctions.

### 4. Fixed Orifice Joint Series and Speed Controller Constant Flow Series have deviation of flow rate. Contact us, in case a very accurate amount of flow rate is required.

### 5. If PISCO products generate heat by an adiabatic compression, total temperature including the heat from the product must be controlled within the range of the specification.